

CU Code  
3021-000Employer  
Classification**Metal Tank Operations Amendment/08**

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## Status

Compulsory under Schedule 1

## Scope

Business activities include manufacturing gas cylinders, processing tanks, and storage tanks made of heavy gauge steel.

This category also includes the manufacture of the following items, regardless of the thickness or type of metal

- gas holders
- liquified petroleum gas tanks
- pressure vessels, tanks, and kettles
- septic tanks
- vacuum tanks.

Maintenance, service or repair on *mobile* industrial machinery and equipment falling under this CU is considered incidental to the manufacturing activity.

One-off maintenance or repair is included as an incidental activity and is not classified separately.

Excluded from this category is the manufacture of truck tank bodies or railway tank cars.

Also excluded is the taking of contracts to maintain, service or repair stationary industrial machinery and equipment whose manufacture falls within this CU, and is classified in G-707-05, Industrial Maintenance and Repair Contracting.

## Note

The on-site erection, hoisting, installation, dismantling, removal, or re-installation of large-scale, stationary machinery and equipment whose manufacture falls within this CU is classified separately according to the listing for G-737-01, Millwright and Rigging Work.

*Mobile* is defined as requiring mobility (either self-propelled or towable) for its operation. *Stationary* is defined as permanently fixed or mounted in place.

Heavy gauge steel is defined as having a thickness of 3/16 (.188) inch (4.78 millimetres) or greater. This thickness of steel is sometimes called "plate steel" or "steel plate."

The thickness of the steel as ordered, not the various mill tolerances considered acceptable by the industry upon delivery, is the determining factor for classification purposes.

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## **Cross reference**

D-375-03, Plate Work.  
D-387-03, Other Metal Fabricating Operations.  
D-389-01, Metal Closure and Container Operations.  
D-390-01, Other Stamped and Pressed Metal Product Operations.  
D-432-01, Truck and Bus Body Operations.  
D-442-01, Railroad Rolling Stock Operations.  
G-707-05, Industrial Maintenance and Repair Contracting.  
G-737-01, Millwright and Rigging Work.