

CU Code
3192-001Employer
Classification**Industrial Machinery Operations**

Status

Compulsory under Schedule 1

Scope

Business activities include manufacturing industrial machinery and equipment. Included are construction machinery, oil and gas field equipment, petroleum refining machinery and parts, mining, quarry, and ore dressing machinery and parts, hoist and lifting machinery, and materials handling equipment.

This category also includes the production of

- boat lifts
- concrete mixing equipment
- construction machinery and equipment
- conveyors and conveying systems and parts (excluding agricultural and personnel carrying devices)
- cranes, industrial
- dredging equipment and earth boring machinery
- excavating equipment
- fork lift trucks and parts
- gas, and oil field equipment (including pipeline pumping equipment and parts)
- graders and scrapers, self-propelled
- hoisting machinery (excluding personnel carrying devices)
- automotive vehicle hoists and lifting equipment and machinery
- hoists and lifting machinery for all types of transportation equipment, e.g. aircraft, automobiles, buses, subway cars, etc
- lifting equipment, including industrial lifting magnets
- industrial trucks, tractors, trailers, stackers, and parts
- loaders (excluding agricultural)
- log handling equipment and parts
- off-highway trucks
- railway maintenance machinery such as rail, utility, and tie cranes, switch brooms, and tie spacers
- road maintenance machinery and equipment
- road rollers
- rock drill bits and rock drilling machinery and parts
- snow removal machinery and equipment
- sweepers, street and warehouse
- tree harvesting and handling equipment and parts.

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Maintenance, service or repair on *mobile* industrial machinery and equipment falling under this CU is considered incidental to the manufacturing activity.

One-off maintenance or repair is included as an incidental activity and is not classified separately.

Excluded is the taking of contracts to maintain, service or repair stationary industrial machinery and equipment whose manufacture falls within this CU, and is classified in ~~G-707-05~~[I-933-08](#), Industrial Maintenance and Repair Contracting.

Note

The on-site erection, hoisting, installation, dismantling, removal, or re-installation of large-scale, stationary machinery and equipment whose manufacture falls within this CU is classified separately according to the listing for G-737-01, Millwright and Rigging Work.

The manufacture of automotive or other vehicle lifts and hoists is classified in D-411-01, Industrial Machinery Operations and not in D-403-03, Other Machinery and Equipment Operations or D-432-01, Truck and Bus Body Operations.

Mobile is defined as requiring mobility (either self-propelled or towable) for its operation. *Stationary* is defined as permanently fixed or mounted in place.

Cross reference

D-379-03, Other Hardware, Tools, and Cutlery.
D-387-03, Other Metal Fabricating Operations.
D-406-01, Elevator and Escalator and Parts Manufacturing.
D-406-02, Elevator and Escalator Installation, Service, and Repair.
D-411-02, Agricultural Implement Operations.
D-421-07, Other Transportation Equipment.
~~G-707-05, Industrial Maintenance and Repair Contracting.~~
G-737-01, Millwright and Rigging Work.
~~G-707-05~~[I-933-08, Industrial Maintenance and Repair Contracting.](#)